

AMENDMENT TO THE CLAIMS:

Claims 1-7 (canceled)

Claim 8 (new): A method of forming a trade mark decoration on a soft ribbon stripe comprising the steps of:

- a. forming an opening at a combination end of the ribbon stripe;
- b. thermal pressing the combination end of the ribbon stripe to cure a texture of the ribbon stripe;
- c. fastening the combination end of the ribbon stripe onto a mold;
- d. mixing injection molding material with a material having properties of the material of the ribbon stripe so that mixture of the materials can fully flow in the opening of the combination end of the ribbon stripe to combine with the ribbon stripe to form as one unit when melted;
- e. injection molding of the mixture into the mold holding the combination end of the ribbon stripe in order to form a primary blank plastic material that includes a protruded trademark pattern; and
- f. placing the primary blank plastic material into a second mold where a second injection molding is injection molded over the primary blank plastic material where only the protruded trademark pattern of the primary blank plastic material is not covered by the second injection molding material. --